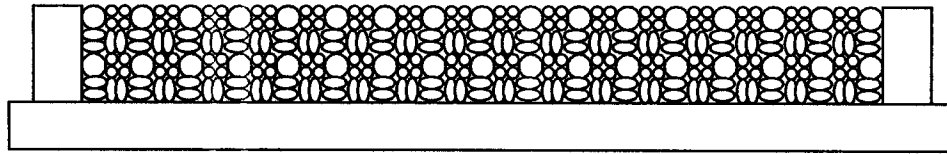
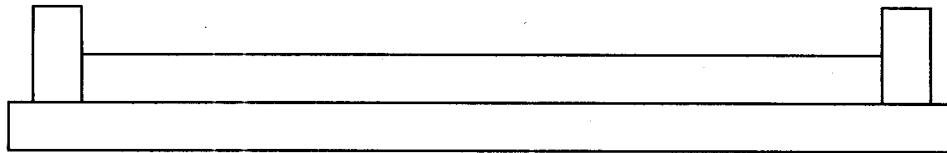


FIG 1a illustrates that the glass body is prepared by loading various sizes of glass particles into the mold and ready for crystallization process.



**FIG 1a**

FIG 1b illustrates that the flow deformation smoothes the surface.



**FIG 1b**

FIG 1c illustrates that to control the flow deformation in effect creates a non-smoothed surface.



**FIG 1c**

FIG 2a & 2b are diagrams that illustrate the thickness of glass body before and after the crystallization process.

FIG 2c & 2d are diagrams that illustrate the thickness of glass body, before and after crystallization process, which mixes the glass bits with flat glass pieces together.

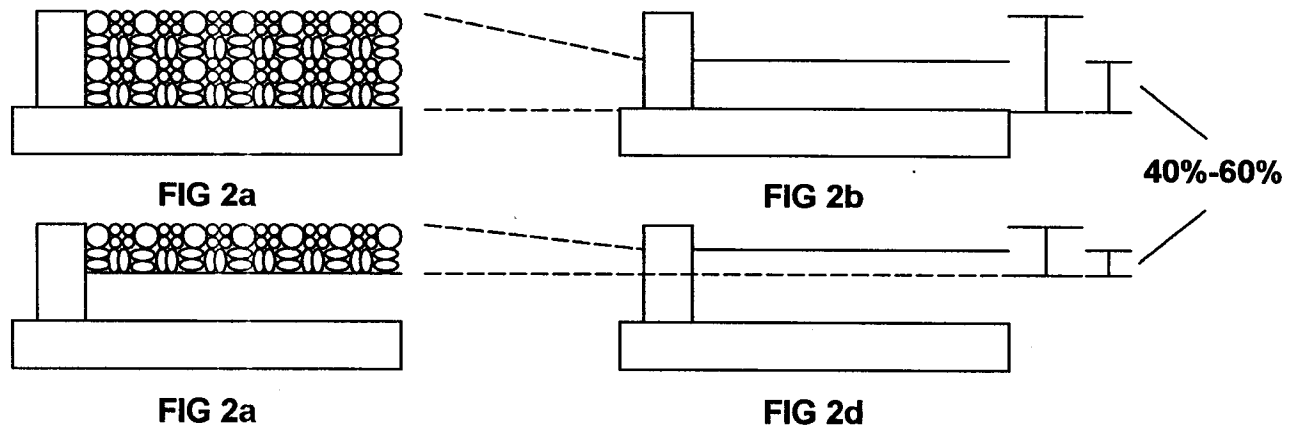


FIG 2e illustrates the method of loading the glass particles with both glass bits and glass pieces.

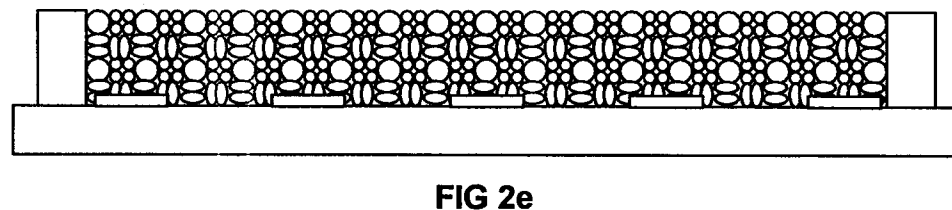


FIG 2f illustrates the result of the crystallized glass panel with an uneven surface of 2e.

